



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3916-041
Job Sheet 168346



Part No: D3916-041

Job Qty: 30 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		11/16/17	0.00	0.00	Start Up Large Fab-2	-	D.M.L 17-11-22
100	Large Fab	30 pcs		11/17/17	0.00	14.71	Large Fab 8	-	D.M.L 17-11-22
105	QC	30 pcs		11/17/17	0.00	0.00	QC6		CPC 17-11-30
107	Large Fab	30 pcs		11/17/17	0.00	0.00	Large Fab 1		17-11-30
110	QC	30 pcs		11/17/17	0.00	0.00	QC5		38 DAS
120	QC	30 pcs		11/17/17	0.00	0.00	QC10		9-88 38
130	Packaging	30 pcs		11/17/17	0.00	0.00	Packaging3		17-12-2
140	QC21-SA	30 Ea		11/17/17	0.00	0.00	QC21		DEC 04 2017

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004

SS Rod - 126585

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3759-1	210	31	0	0
	M304TS0.750W.049	125	1,540	0	0

#46 = 4 FT 8.000/2

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
NCR No. _____		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval
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Description Work Order Deviation	Disposition	Completed By
 S015623 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval



Env

Rib Assembly

Equi

Han

PART NO: D3916-041

Internal

Tribal K

Revision: Start up Operation**Change No:****Mfg Date: 11/30/17****Job No: 168346****CATEGORY**

Jalified	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
clear	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Mislabeled	☐ Finish
	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence